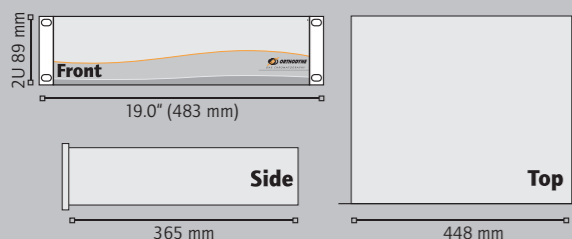


SPECIFICATIONS ORTHOPURE+Methaniser

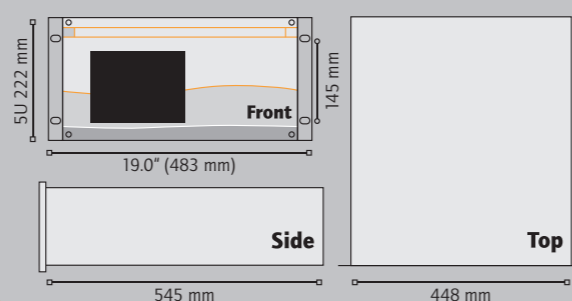
Accuracy	<1 % of the reading scale or depends on LDL
Drift	<1 % of the reading scale over 24 hours
Temperature drift	<1 % of the reading scale per degree
Operating temperature	~ 20°C without wide variations of temperature
Sampling gas	N₂, Ar, He, Air, H₂, O₂, CO₂
Sample gas connection	1/8" Swagelok SS or VCR
Sample flow rate	Approximately 3 to 5 l/h
Sample pressure	Lower than 100 mBarg
Combustive gas	Synthetic air
Combustive gas connection	1/8" Swagelok SS or VCR
Combustive gas pressure	2 Barg stable
Combustive gas flow rate	300 ml/min
Recommended quality	min. 6.0 or purified gas
Fuel gas	Hydrogen
Fuel gas connection	1/8" Swagelok SS or VCR
Fuel gas pressure	1 Barg stable
Fuel gas flow rate	38 ml/min
Recommended quality	Min. 6.0 or purified gas
Carrier gas	Argon, Nitrogen, Helium or Hydrogen
Carrier gas connection	1/8" Swagelok SS or VCR
Carrier gas pressure	from 4 to 10 Barg
Carrier gas flow rate	2 to 6 l/h
Recommended quality	min. 6.0 or purified gas
Power supply	220 Vac, 50-60 Hz
Power consumption	500 VA
4-20 mA output	Eight configurable outputs dependin on the application.
Digital output	Optional RS232, modbus, Profibus
Output relays (SPST 2 amperes / 250 Vac)	1 Analyser Failure alarm contact 1 Alarm High contact 1 Alarm High High contact

UMTR Dimensions

Standard UMTR rack mount 2U
Height > 89 mm | Depth > 365 mm | Width > 483 mm



Standard FID rack mount 5U
Height > 222 mm | Depth > 545 mm | Width > 483 mm



FID Dimensions

sales@
www.orthodyne.be

Line 500



ORTHOPURE FID

+ Methaniser

Analysis of **CH₄**, **CO**, **CO₂** and **NMHC**
in **PPB** and **PPM**

A new generation
of intelligent detectors



Rue Des Technologies, 23 – B-4432 ALLEUR – BELGIUM
Phone : +32-4-247.91.06 – Fax : +32-4-263.09.79
E-Mail : sales@orthodyne.be

ORTHODYNE
GAS CHROMATOGRAPHY

ORTHOPURE FID

+ methaniser

The FID is an analytical system that measures CH₄, CO, CO₂, NMHC in ppb and in ppm level in Helium, Argon, Oxygen, Nitrogen, Hydrogen or Air

PRINCIPLE

The flame ionization detector is placed in a temperature regulated chamber.

It is designed to detect traces of hydrocarbons in neutral gases.

The combustion of Hydrogen and Synthetic Air creates a flame in which are burning the organic components contained in the gas to be analysed.

When burning, these components produce ions which are collected by an electrode.

The very weak current obtained in this way is amplified in an electrometer with high gain and directed to a data acquisition system.

A polarization electrode is connected on the level of the nozzle and a collecting electrode with adjustable distance make the best results possible.

Coupled with a methanizer (UMTR unit), it also detects traces of CO and CO₂.

The methaniser is foreseen to convert, in a catalytic reactor, traces of CO and CO₂ into methane.

This reaction takes place at a temperature of ± 350°C in presence of Hydrogen in excess

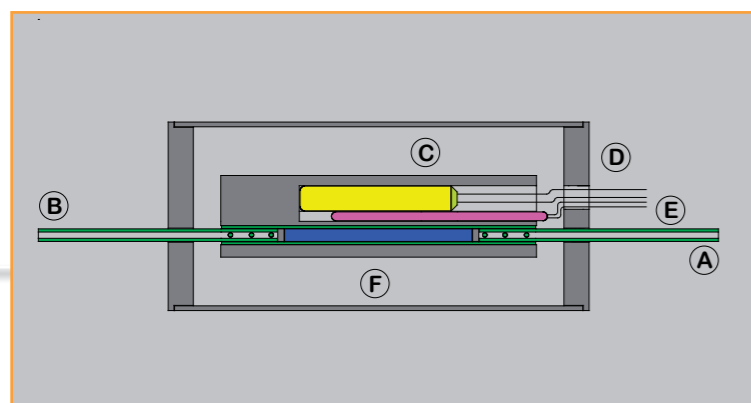
The following reactions bring these conversions :
 $CO + 3 H_2 = CH_4 + H_2O$ and $CO_2 + 4 H_2 = CH_4 + 2 H_2O$

With a properly adjusted temperature and flowrate, the efficiency is almost of 100%.

When supplied with high purity gases, the detection threshold can reach 1 ppb.

UMTR METHANISER EXPLANATION

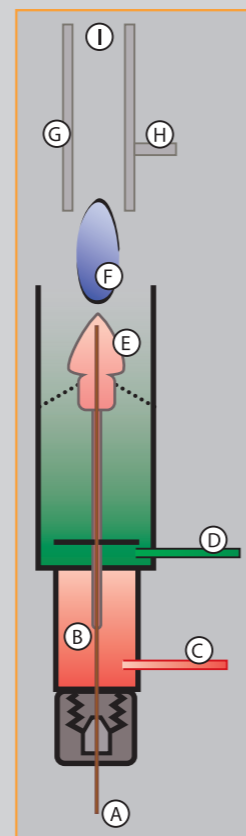
- A > Gas inlet
- B > Gas outlet
- C > Oven
- D > Heating element
- E > PT100 sensor
- F > Catalytic reactor



Applications

- Air separation plants
- Cryogenic truck loading station
- Specialty gas laboratories
- Process control
- Steel industry

FID DETECTOR EXPLANATION



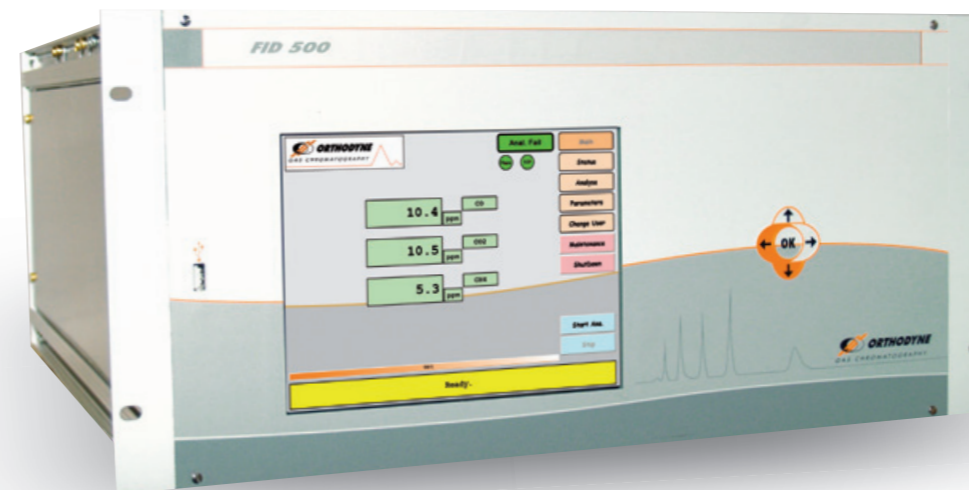
- A > Sample inlet
- B > Mixture between the sample and the Hydrogen
- C > Hydrogen inlet
- D > Synthetic Air inlet
- E > Nozzle
- F > Flame tip
- G > Collector
- H > Anode & Ignitor
- I > Flame guard

FEATURES

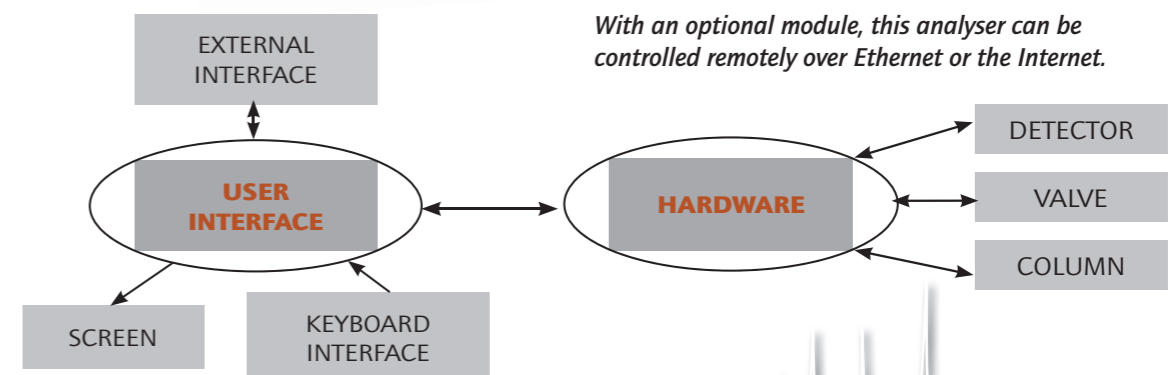
- < 1 ppb resolution guaranteed. (Based on Method of Detection Limit of EPA 40 CFR Part 136 Appendix B-Revision 1.11)
- User-friendly software.
- GC technology used for complete separation between each impurity.
- NMHC : Total hydrocarbons from C2 to C5 (Given in CH₄ equivalent).
- Electronic flame-out guard circuit.
- Automatic fuel shut off system.
- Adjustable alarm and oven settings.
- Fast response.
- Possibility of auto-calibration programming – ideal for unmanned plant conditions.
- Easy access to pressure and flow control devices.
- CE marked.

MEASUREMENT CAPABILITIES

Sample	ARGON	HELIUM	HYDROGEN	NITROGEN	OXYGEN
Type :	< 1 ppb CH ₄	< 1 ppb CH ₄	< 1 ppb CH ₄	< 1 ppb CH ₄	< 1 ppb CH ₄
Orthodyne	< 1 ppb CO	< 1 ppb CO	< 1 ppb CO	< 1 ppb CO	< 1 ppb CO
FID	< 1 ppb CO ₂	< 1 ppb CO ₂	< 1 ppb CO ₂	< 1 ppb CO ₂	< 1 ppb CO ₂
	< 1 ppb NMHC	< 1 ppb NMHC	< 1 ppb NMHC	< 1 ppb NMHC	< 1 ppb NMHC



System overview



ORTHOPURE FID